Long stroke parallel hand Double acting/single acting

# **HGP** Series

Operational stroke length: 56 mm

Double acting

Single acting Single acting (normally open) (normally closed)











## **Specifications**

1 MPa ≈ 145.0 psi, 1 MPa = 10 bar

Item	HGP				
Size	3CS				
Bore size mm	ø25				
Actuation	Double acting/single acting				
Working fluid	Compressed air				
Max. working pressure MPa	0.7 (≈101 psi, 7 bar)				
Min. working pressure MPa	0.3 (≈44 psi, 3 bar)				
Ambient temperature °C	5 (41°F) to 60 (140°F)				
Port size	M5				
Operating stroke length mm	56				
Rod diameter mm	ø10				
Volumetric capacity (reciprocating) cm <sup>3</sup>	11.8				
Repeatability mm	±0.03				
Weight kg	0.85				
Lubrication	Not required (use turbine oil class 1 ISO VG32 if necessary for lubrication)				

## Switch specifications

Item	Proximity 2-wire	Proximity 3-wire		
iteiii	T2H/V	T3H/V		
Applications	Dedicated for programmable controller	For programmable controller, relay		
Output method	ı	NPN output		
Power supply voltage	-	10 to 28 VDC		
Load voltage/current	10 to 30 VDC, 5 to 20 mA (*1)	30 VDC or less, 100 mA or less		
Display lamp	LED (Lit when ON)			
Leakage current	1 mA or less	10 μA or less		
Weight	g 5 m: 80 g *3			

<sup>\*1:</sup> The above max. load current is 20 mA at 25°C.

HJD BHE

LCM

LML HCM HCA LBC CAC4 UCAC2 CAC-N UCAC-N RCS2 RCC2 PCC SHC MCP GLC

MFC BBS RRC GRC RV3 NHS HRL Hand Chuk MecHnd/Chuk ShkAbs FJ FK

SpdContr

Ending

LSH-HP LSH FH100 BSA2 BHA/BHG LHA LHAG HAP HKP HCP HGP HLF2 HLA/HLB HLAG/HLBG HLC HLD HMF HMF-G

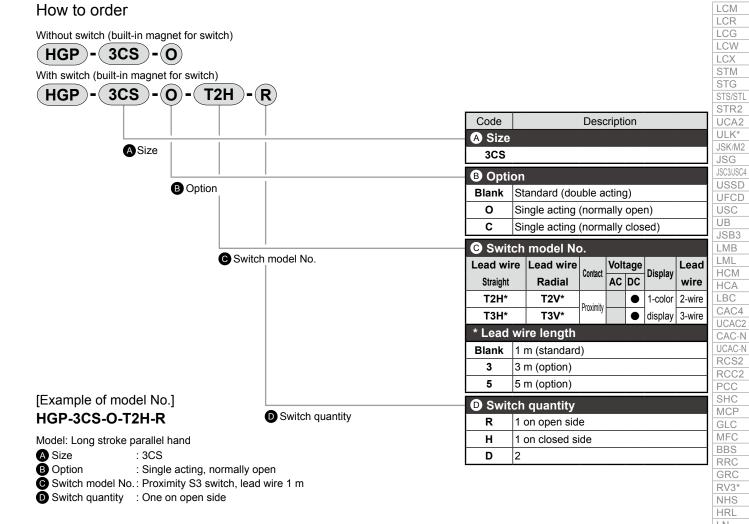
The current is lower than 20 mA if the operating ambient temperature around the switch is higher than 25°C. (5 to 10 mA at 60°C)

<sup>\*2:</sup> Refer to Ending Page 1 for detailed switch specifications and dimensions.

<sup>\*3:</sup> The weight of switch mounting bracket is 1.5 g.



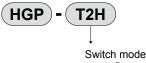
#### How to order



#### How to order switch



· Switch body + mounting bracket set



Switch model No. (Item © above)

• Switch body

T2H

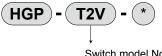
Switch model No.
(Item © above)

Mounting bracket set

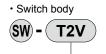
HGP - T

● For switch T\*V\*

Switch body + mounting bracket set



Switch model No. (Item © above)



Switch model No. (Item © above)

Mounting bracket set

HGP - TV - (\*)

(Select either R (open side) or H (closed side) for sections marked with an asterisk (\*).)

Hand Chuk MecHnd/Chul

ShkAbs FJ

SpdContr

LSH-HP LSH

FH100

BSA2

BHA/BHG

LHA LHAG

HAP HKP HCP

HGP

HLF2 HLA/HLB

HLAGHLBG HLC HLD HMF-HMF-G HMFB HFP FH500 HBL HJL HMD HDL HJD BHE

FΚ

LCM

LCR LCG

LCX STM STG

STR2 UCA2 ULK\*

JSK/M2 JSG JSC3/JSC4 USSD UFCD USC

UB JSB3 LMB LML HCM

HCA LBC

CAC4 UCAC2 CAC-N UCAC-N RCS2 RCC2 PCC SHC MCP GLC MFC BBS RRC **GRC** RV3 NHS HRL

**Hand** Chuk

MecHnd/Chuk

ShkAbs

SpdContr

Ending

LSH-HP LSH

FH100 BSA2

BHA/BHG LHA

LHAG

HAP HKP

HCP

HGP

HLF2

HLA/HLB

HLAG/HLBG

HLC HLD HMF HMF-G HMFB HFP FH500 HBL HJL

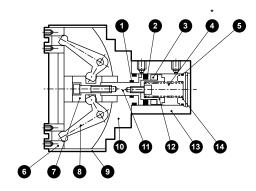
FJ

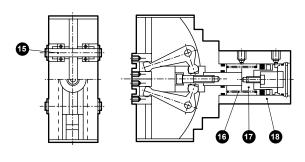
FΚ

## Internal structure and parts list

Standard (double acting)/O (normally open)

C (normally closed)





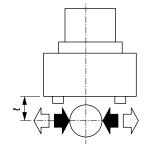
# **Cannot be disassembled**

\*Standard (double acting) type does not contain 4 spring.

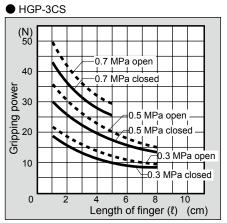
No.	Part name	Material	Remarks	No.	Part name	Material	Remarks
1	Rod packing	Nitrile rubber		11	Piston A	Stainless steel	
2	Piston packing	Nitrile rubber		12	Piston B	Acetal resin	
3	Magnet			13	Cylinder	Aluminum alloy	
4	Spring	Steel	O type only	14	Cylinder guard	Acetal resin	
5	Cylinder gasket	Nitrile rubber		15	Fulcrum axis	Steel	
6	Finger	Steel		16	Spring	Stainless steel	
7	Operation ring	Steel		17	Piston	Stainless steel	
8	Arm	Steel		18	Cylinder	Aluminum alloy	
9	Side cover	Stainless steel					
10	Body	Aluminum alloy					

#### Gripping power performance data

- Gripping power represents the thrust (per one finger) in the arrow direction shown in the figure.
- The gripping power in the opening/closing directions with finger length ℓ of the hand with a supply pressure of 0.3, 0.5 and 0.7 MPa is shown.
- Open direction (⟨¬)----- (shown with broken line)
- Closed direction (♠) —— (shown with continuous line)



(Note) For selection, see page 1764 for design and selection precautions.



(Note) O type gripping power decreases approximately 20 to 30% in the closed direction compared to double acting.

C type gripping power decreases approximately 10 to 20% in the open direction compared to double acting.

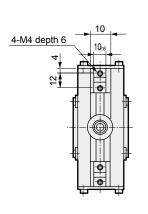


# Long stroke parallel hand

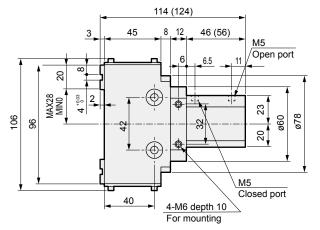
# **Dimensions**

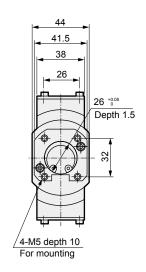


#### ● HGP-3CS Standard/O/C

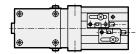


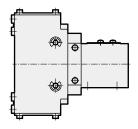
#### Dimensions in ( ) are for C [normally closed] specifications.

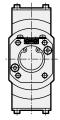




#### With switch







LCM LCR LCG LCW LCX STM STG STS/STL STR2 UCA2 ULK\* JSK/M2 JSG JSC3/JSC4 USSD UFCD USC UB JSB3 LMB LML HCM HCA LBC CAC4 UCAC2 CAC-N UCAC-N RCS2 RCC2 PCC SHC MCP GLC MFC BBS RRC GRC RV3 NHS HRL Chuk

Hand

MecHnd/Chuk ShkAbs FJ FΚ

SpdContr Ending

LSH-HP LSH FH100 BSA2 BHA/BHG LHA LHAG HAP HKP HCP HGP HLF2 HLA/HLB HLAG/HLBG HLC HLD HMF HMF-G HMFB HFP FH500

HBL HJL HMD HDL HJD BHE