180 degree open/close wide angle hand Double acting/single acting

# **HDL** Series

Open/close angle: 0° to 180°

Double acting Single

Single acting (normally open) Single acting (normally closed)

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### **Specifications**

LCM LCR LCG

LCW

LCX STM

STG STS/STL STR2 UCA2

ULK\* JSK/M2 JSG JSC3/JSC4 USSD UFCD USC UB JSB3 LMB I MI HCM HCA LBC CAC4 UCAC2 CAC-N UCAC-N RCS2 RCC2 PCC SHC MCP GLC

MFC
BBS
RRC
GRC
RV3\*
NHS
HRL
LN
Hand
Chuk
Mechdichuk
ShkAbs
FJ
FK

SpdContr

Ending

LSH-HP LSH FH100 BSA2 BHA/BHG LHA LHAG HAP HKP HCP HGP HLF2 HLA/HLB HLAG/HLBG HLC HLD HMF

Item	н	DL				
Size	3CS	4CS				
Bore size mm	ø25	ø40				
Actuation	Double acting/single acting					
Working fluid	Compressed air					
Max. working pressure MPa	0.7 (≈100 psi, 7 bar)					
Min. working pressure MPa	0.3 (≈44 psi, 3 bar)					
Ambient temperature °C	5 (41°F) to 60 (140°F)					
Port size	M5	Rc1/8				
Open and close angle °	0 to	0 to 180				
Rod diameter mm	ø14	ø16				
Volumetric capacity (reciprocating) cm <sup>3</sup>	7.8	53.2				
Repeatability mm	±0.2	±0.1				
Weight kg	0.6	2.40				
Lubrication	brication Not required (use turbine oil class 1 ISO VG32 if necessary for lubrication)					

## Switch specifications

Item	Proximity 2-wire	Proximity 3-wire		
iteiii	T2H/V	T3H/V		
Applications	Dedicated for programmable controller	For programmable controller, relay		
Output method	-	NPN output		
Power supply voltage	-	10 to 28 VDC		
Load voltage/current	10 to 30 VDC, 5 to 20 mA (*1)	30 VDC or less, 100 mA or less		
Indicator lamp	LED (Lit v	LED (Lit when ON)		
Leakage current	1 mA or less	10 μA or less		
Weight	1 m:18 g 3 m:49 g 5 m:80 g			

<sup>\*1 :</sup> The above max. load current is 20 mA at 25°C.

HMF-G HMFB HFP FH500 HBL HJL HMD HDL HJD

BHE

The current is lower than 20 mA if the operating ambient temperature around the switch is higher than 25°C. (5 to 10 mA at 60°C)

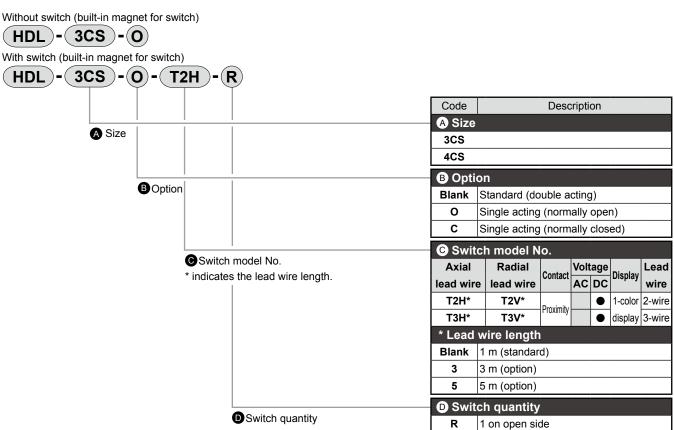
<sup>\*2 :</sup> Refer to Ending Page 1 for detailed switch specifications and dimensions.

<sup>\*3 :</sup> The weight of switch mounting bracket is 1.5 g.



#### How to order





Н

D

2

1 on closed side

#### [Example of model No.]

#### HDL-3CS-O-T2H-R

Model: 180 degree open/close wide angle hand

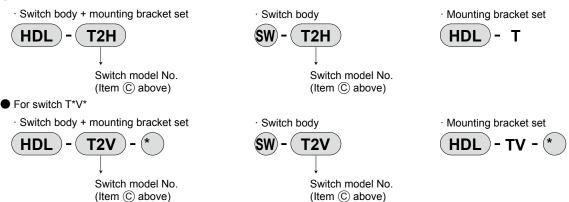
A Size : 3CS

Option : Single acting, normally open
 Switch model No.: Proximity T2H switch, lead wire 1 m

D Switch quantity : 1 on open side

#### How to order switch

For switch T\*H\*



(Select either R (open side) or H (closed side) for sections marked with an asterisk (\*).)

LCW LCX STM STG STR2 UCA2 ULK\* JSK/M2 **JSG** JSC3/JSC4 USSD **UFCD** USC UB JSB3 LMB LML **HCM** НСА LBC CAC4

LCM LCR

LCG

CAC-N
UCAC-N
RCS2
RCC2
PCC
SHC
MCP
GLC
MFC
BBS
RRC

UCAC2

GRC RV3\* NHS HRL LN

Hand
Chuk
MecHnd/Chuk
ShkAbs
FJ
FK
SpdContr

LSH-HP LSH

BHA/BHG LHA LHAG HAP HKP HCP HGP HLF2

HLA/HLB HLAG/HLBG HLC HLD HMF HMF-G HMFB

HFP FH500 HBL HJL HMD HDL HJD BHE LCM

LCR

LCG LCW LCX STM STG STR2 UCA<sub>2</sub> ULK\* JSK/M2 JSC3/JSC4 USSD **UFCD** USC UB LMB I MI

HCM HCA LBC CAC4 UCAC2

CAC-N UCAC-N

RCS2
RCC2
PCC
SHC
MCP
GLC
MFC
BBS
RRC
GRC
RV3\*
NHS
HRL
LN
Hand
Chuk

MecHnd/Chuk ShkAbs

SpdContr

Ending

LSH-HP

FH100

BSA2

BHA/BHG

LHAG

HAP

**HKP** 

HCP

HGP HLF2

HLA/HLB HLAG/HLBG HLC HLD HMF

HMF-G

**HMFB** 

HFP FH500 HBL HJL HMD HDL HJD

LHA

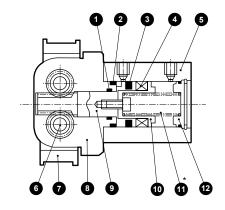
LSH

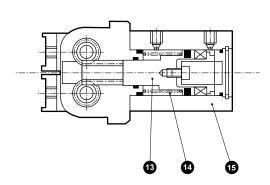
FJ FK

## Internal structure and parts list

Standard (double acting)/O (normally open)

C (normally closed)





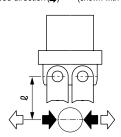
# Cannot be disassembled

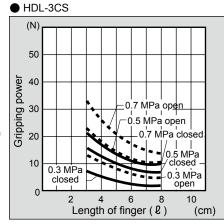
\* Standard (double acting) does not contain **(** spring.

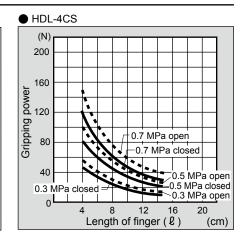
No.	Part name	Material	Remarks	No.	Part name	Material	Remarks
1	Rod packing	Nitrile rubber		9	Piston A	Stainless steel	
2	Cylinder gasket	Nitrile rubber		10	Piston B	Acetal resin	
3	Piston packing	Nitrile rubber		11	Spring	Stainless steel	O type only
4	Magnet			12	Cylinder guard	Acetal resin	
5	Cylinder	Aluminum alloy		13	Piston	Stainless steel	
6	Pinion gear	Steel		14	Spring	Stainless steel	
7	Finger	Steel		15	Cylinder	Aluminum alloy	
8	Body	Aluminum alloy					

# Gripping power performance data

- Gripping power represents the thrust (per one finger) in the arrow direction shown in the figure.
- The gripping power in the opening/closing directions with finger length L of hand with a supply pressure of 0.3, 0.5 and 0.7 MPa is shown.
- Open direction (△) - (shown with broken line)
- Closed direction (♠) (shown with continuous line)







(Note) O type gripping power decreases approximately 20 to 30% in the closed direction compared to double acting. C type gripping power decreases approximately 10 to 20% in the open direction compared to the double acting. When making a selection, read the precautions for design and selection on page 1764.

BHE



LCM LCR

LCG LCW LCX

STM STG STS/STI STR2 UCA2 ULK\*

JSK/M2

JSC3/JSC4

USSD UFCD

USC UB JSB3 LMB

LML

HCM HCA LBC CAC4

UCAC2 CAC-N

UCAC-N RCS2 RCC2 PCC

SHC MCP

GLC MFC

BBS RRC GRC

RV3 NHS HRL

Hand Chuk MecHnd/Chuk ShkAbs FJ

FΚ

SpdContr

Ending

LSH-HP LSH

FH100

BSA2 BHA/BHG

LHA

LHAG

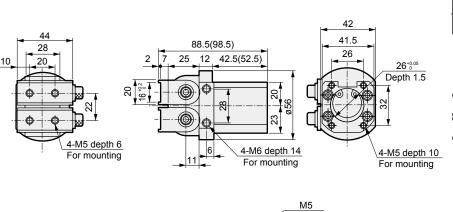
# 180 degree open/close wide angle hand

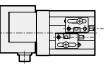
CAD **Dimensions** 

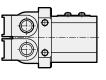
● HDL-3CS Standard/O/C

With switch

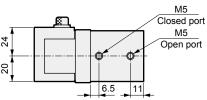
• Dimensions in ( ) are for C [normally closed] specifications.

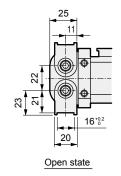








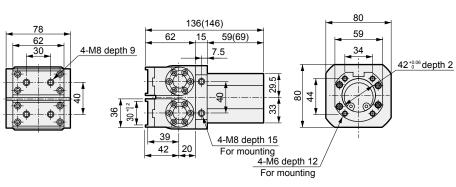




● HDL-4CS Standard/O/C

With switch

• Dimensions in ( ) are for C [normally closed] specifications.

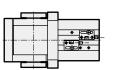


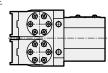
Rc1/8

Closed port

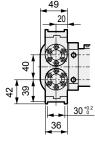
Rc1/8

Open port









Open state

HAP HKP HCP HGP HLF2 HLA/HLB HLAG/HLBG HLC HLD HMF HMF-G **HMFB** HFP FH500 HBL HJL HMD HDL HJD BHE